





## 3D Printed Habitat Challenge Objective:

Advance additive construction technology needed to create sustainable housing solutions for Earth and beyond.

### Autonomous Additive Manufacturing of Habitats for Earth and Beyond

Phase 1	Phase 2	Phase 3
<p><b>Design:</b> Develop state-of-the-art <b>architectural concepts</b> that take advantage of the unique capabilities offered by 3D printing.</p> <p><b>Prize Purse: \$50K</b></p>	<p><b>Structural Member:</b> Demonstrate a recycling additive manufacturing <b>material</b> system that can create structural components using terrestrial/space based materials and recyclables.</p> <p><b>Prize Purse: \$1.1M</b></p>	<p><b>On-Site Habitat:</b> Demonstrate an <b>automated 3D Print System</b> to <u>create a complete habitat</u>.</p> <p><b>Phase 3 Purse: \$2.0M</b></p>



More info: <http://www.nasa.gov/3DPHab>

**\$3.15  
Prize  
Purse**



Today, 3D printing  
touches our world



# centennial challenges



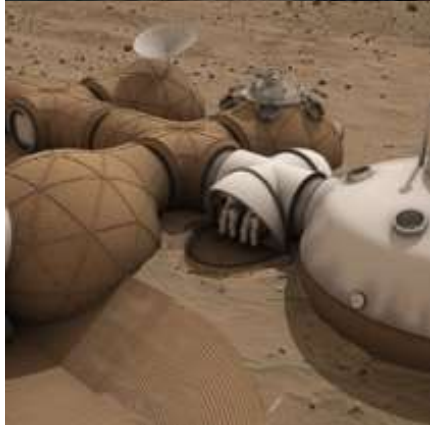
## Phase 1 Completed September 27, 2015

Develop state-of-the-art **architectural concepts** that take advantage of the unique capabilities offered by 3D printing.

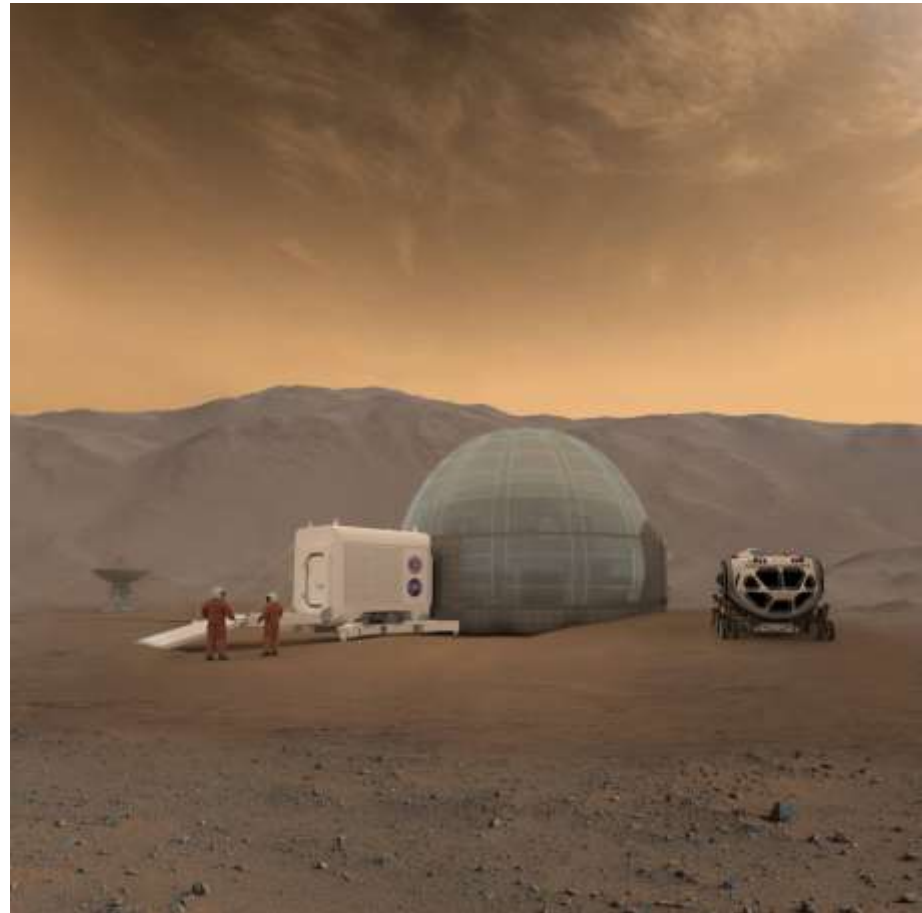
1<sup>st</sup>  
SEArch/Clouds  
Ice House  
New York



2<sup>nd</sup>  
GAMMA  
New York



3<sup>rd</sup> LavaHive  
Europe



Credit: SEArch/Clouds Ice House New York

# centennial challenges



## Phase 2 Completed August 26, 2017

Demonstrate a recycling additive manufacturing material system that can create structural components using terrestrial/space based materials and recyclables.

Level 1  
Cylinders



Level 2  
Beams



Level 3  
Domes





## Phase 3 Virtual Construction Levels (Summary)

### Virtual Construction (BIM) Level 1

Design Development (60% Complete)

Completeness of Model  
Layout Programming  
3D-Printing Scalability/Constructability of Model  
Aesthetic Representation

5 teams with highest scores awarded prize proportional to score for Total Level 1 amount of up to \$100k

All registered teams eligible to submit an entry for Virtual Construction Level 2

### Virtual Construction (BIM) Level 2

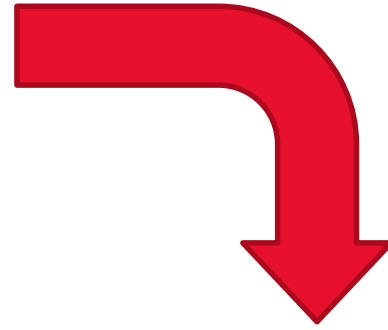
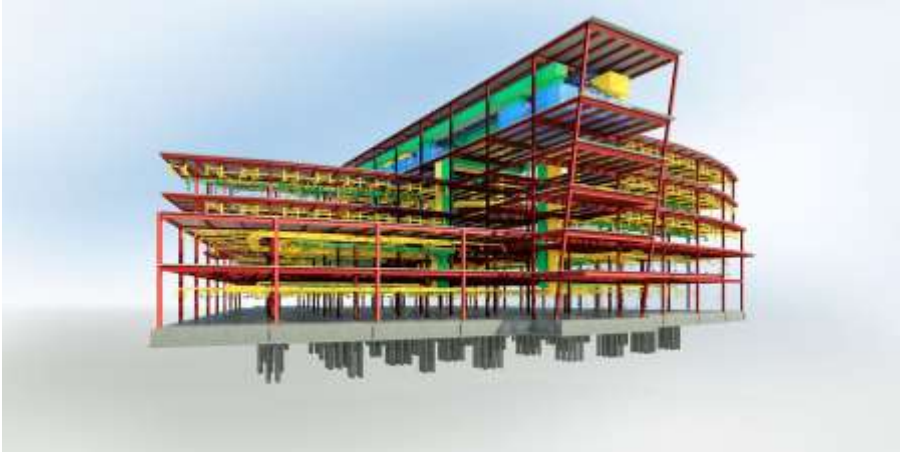
Construction Documentation (100% Complete)

Completeness of Model  
Layout Programming  
3D-Printing Scalability/Constructability of Model  
Aesthetic Representation  
*Optional 4D Model (Site Layout Planning, 3D Printer and Autonomous Feeding System (Equipment) Flow and Virtual Prototyping)*

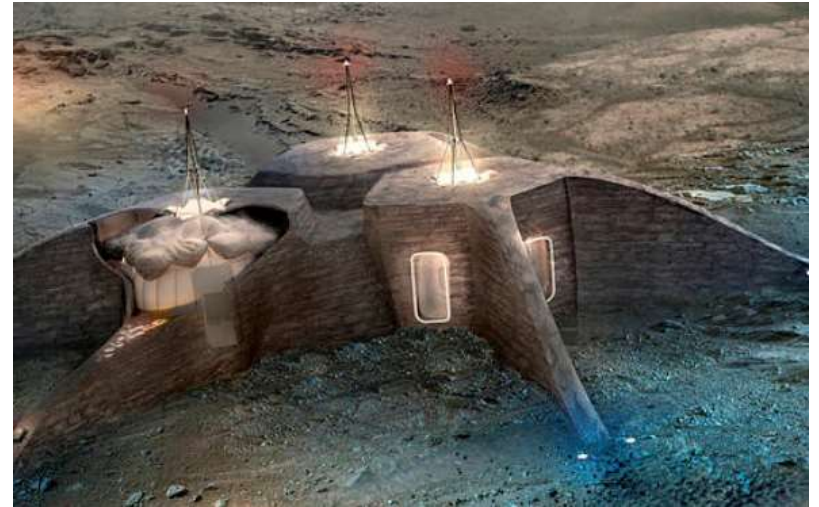
3 teams with highest scores awarded prize proportional to score for Total Level 4 amount of \$100k



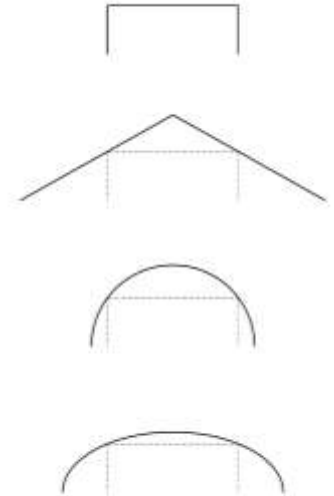
# centennial challenges



LET'S TAKE BIM TO  
MARS!



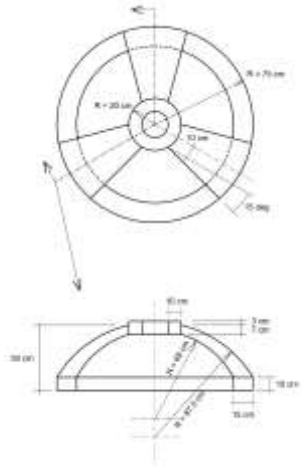
# centennial challenges



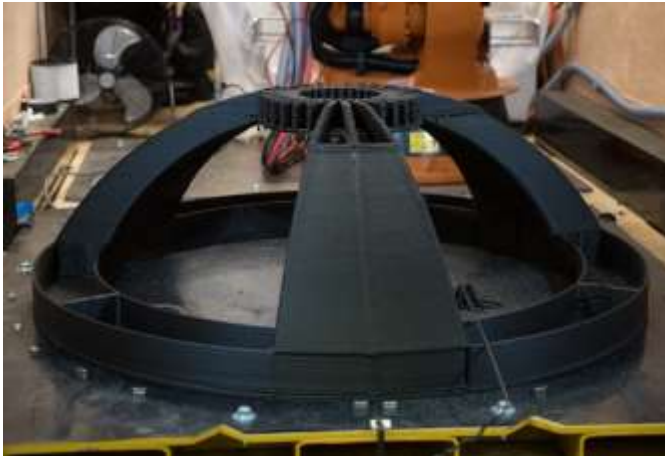
**HABITAT WITH WALL PENETRATIONS**



# centennial challenges



BIM TO  
BUILDING





# HABITAT MINIMUM REQUIREMENTS

- 1000 FT<sup>2</sup> OF LIVABLE SPACE
- THREE 46 FT<sup>3</sup> ECLSS SPACES  
(ENVIRONMENTAL CONTROL & LIFE SUPPORT SYSTEMS)
- STRUCTURAL AND MEP LAYOUT
- EXTERIOR WALL PENETRATION
- FUNCTIONAL FOR 4 ASTRONAUTS FOR ONE YEAR



## WHAT CAN I WIN?

- UP TO \$200,000 IN TOTAL PRIZE MONEY
- 60% DESIGN (STRUCTURE @ LOD 300, ECLSS & MEP @ LOD 100)
- 5 CASH AWARDS
- 100% DESIGN (STRUCTURE @ LOD 400, ECLSS & MEP @ LOD 200)
- 4D SIMULATION
- 3 CASH AWARDS





## Phase 3 Sub-Scale Construction Levels

### Level 1

Foundation

Material Performance Measures  
Autonomy Capability (Printing)  
Slab Quality/Durability  
by July 11, 2018

10 teams with highest scores awarded  
prize proportional to score for total Level  
1 amount of up to \$400K

All teams that complete the submission  
requirements for Level 1 are eligible to  
submit for Level 2

### Level 2

Hydrostatic (Leak) Testing

Material Performance Measures  
Autonomy Capability (Printing/Placing)  
Leakage/Sealing  
By December 5, 2018

8 teams with highest scores awarded  
prize proportional to score for Total  
Level 2 amount of up to \$600K

Top 8 teams will be invited to  
Level 3

### Level 3

Head to Head – 1:3 Scale Habitat  
Construction

Material Performance Measures  
Autonomy Capability (Printing/Placing  
Larger Elements)  
Structure Robustness  
April 29-May 4, 2019 @ Caterpillar Facility

3 teams with Top 3 Scores win  
1<sup>st</sup> \$500K  
2<sup>nd</sup> \$200k  
3<sup>rd</sup> \$100k

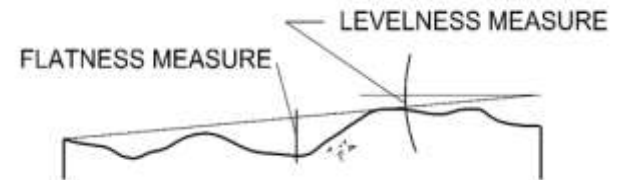
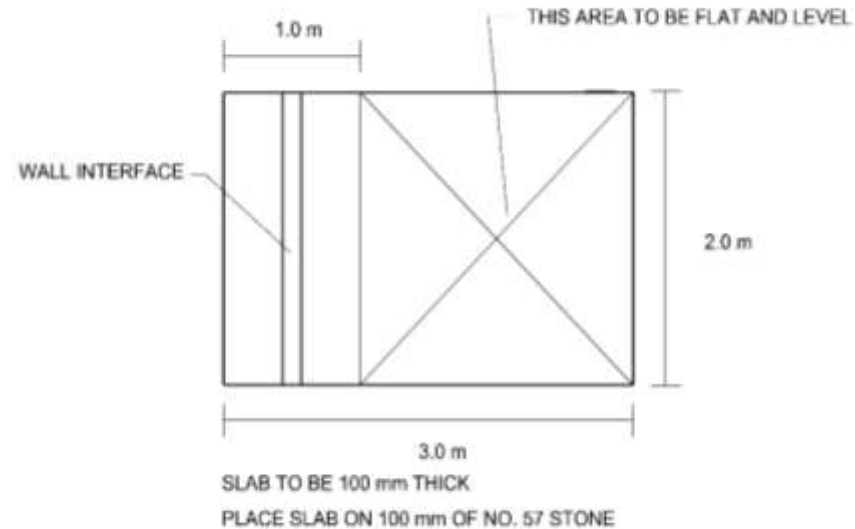
Phase 3 Completed



## Phase 3 Construction Level 1

### Foundation

- Team shall 3D print a 2 m by 3 m slab foundation with optional wall interface and assess it for quality (smoothness and levelness)
- Teams shall evaluate foundation durability by an impact test (drop a standard iron shotput from 5 m height)
- Team shall 3D print specimens for ASTM 666 freeze thaw testing and for ASTM C39 compression testing
- Autonomy to be scored based on number of physical and remote interventions required
- Data and Certified Test results must be provided to Bradley by July 11, 2018
- 10 teams with highest scores awarded prize proportional to score for total amount of up to \$400k

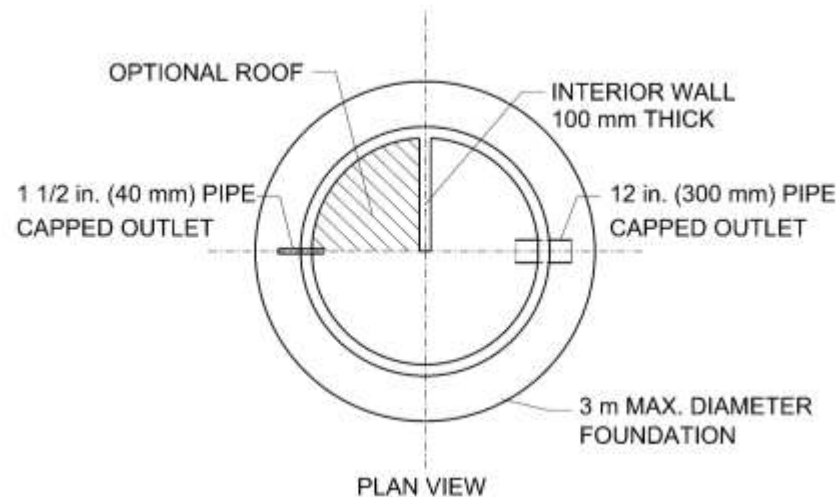
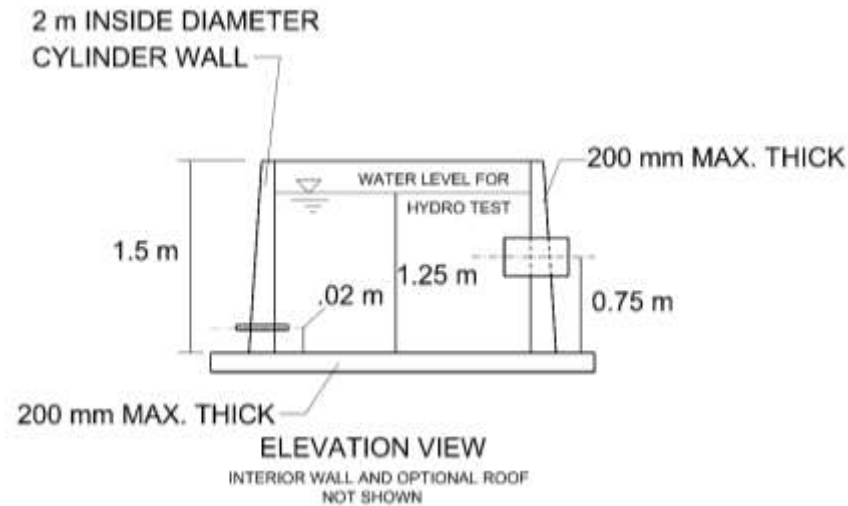




## Phase 3 Construction Level 2

### Hydrostatic (Leak) Testing

- Team shall 3D print a foundation and walls with optional roof section (wall penetrations to be autonomously placed and sealed) and assess sealing via water leakage testing
- Team shall 3D print specimens for ASTM 666 freeze thaw testing and for ASTM C39 compression testing if there are changes from Construction Level 1
- Autonomy to be scored based on number of physical and remote interventions required
- Data and Certified Test results must be provided to Bradley by December 5, 2018
- 8 teams with highest scores awarded prize proportional to score for total amount of up to \$600k







## Phase 3 Construction Level 3

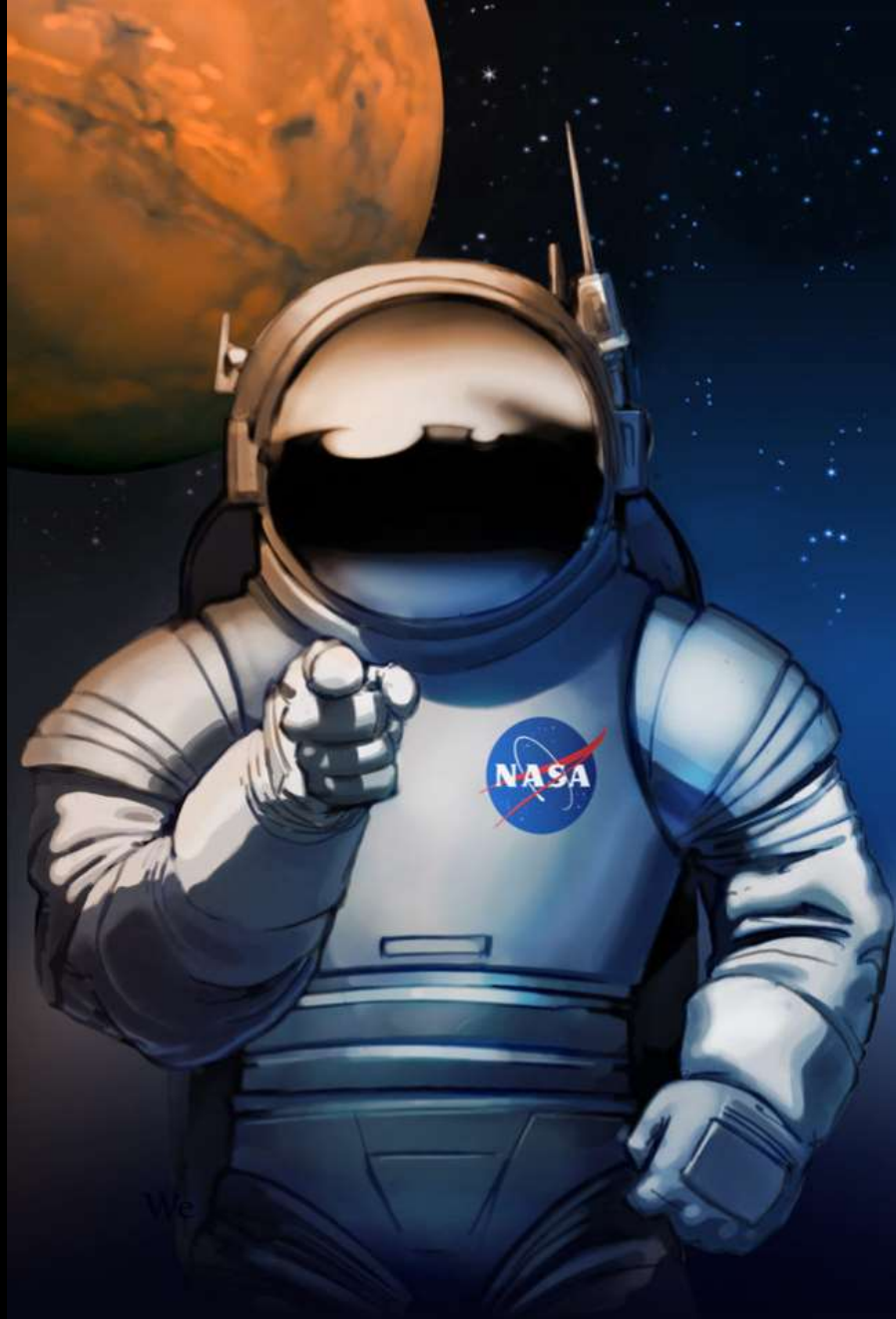
### Sub-Scale Habitat

- Team shall 3D print a 1:3 model of their full scale habitat design, simplified as specified in the rules
- Pre-printed parts may be autonomously placed to speed the competition
- Habitat will be subjected to a smoke test for leakage, a projectile drop test for robustness, and a crush test for ultimate strength
- Autonomy to be scored based on number of physical and remote interventions required
- Additional tests and points will be based on material properties of printed materials (similar to Levels 1 and 2)
- \$500k for first prize, \$200k for second prize, and \$100k for third prize



# centennial challenges





**WE WANT YOU**